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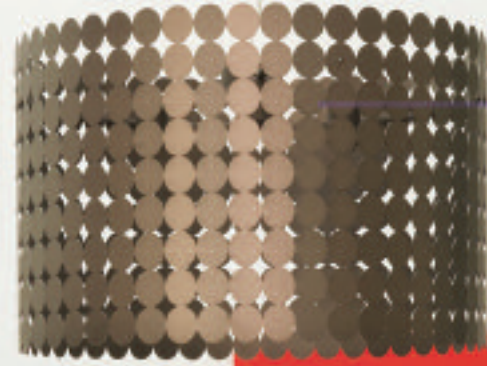
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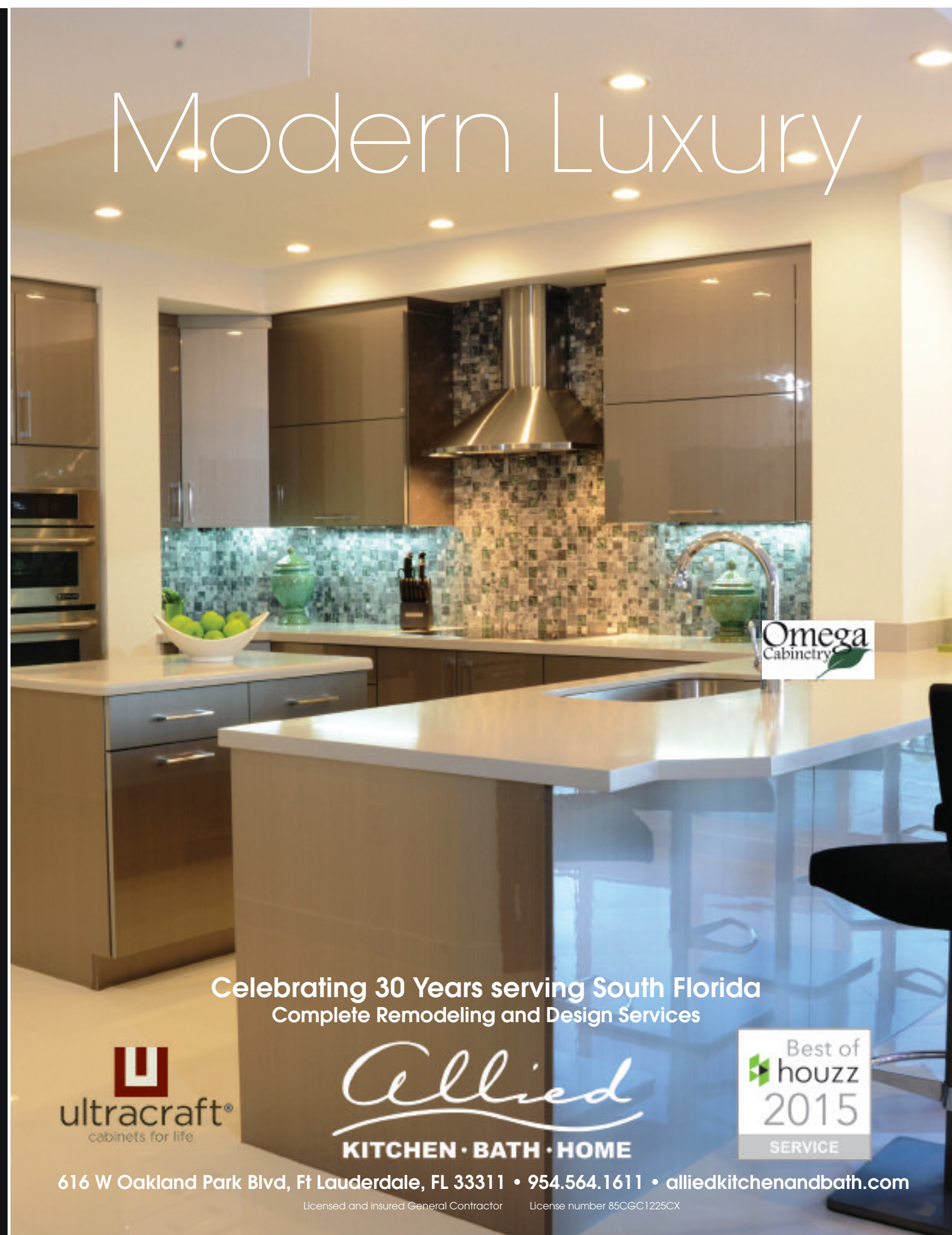
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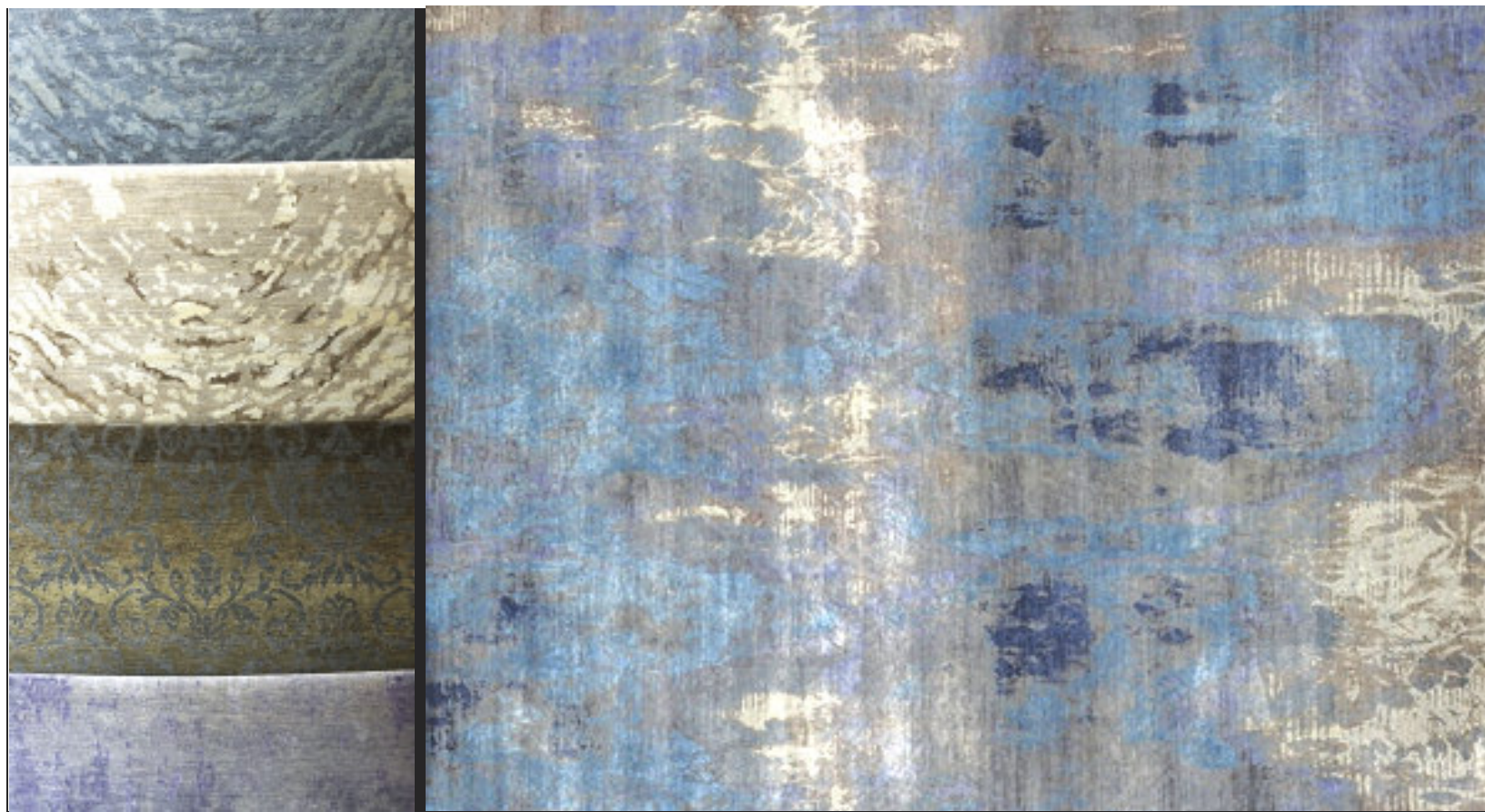
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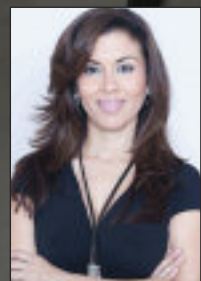
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(Upper left) This workplace provides richness to the room. The multiple drawers and cabinets offer great additional storage, while the shelving offers a formal space for display. (Lower left) The numerous cabinets and book shelves provide room for storage and display while adding elegance to the design. The barrel arcs are illuminated by the cabinet lights, which enhance the warm tones of this mahogany piece. (Upper right) This contemporary office offers both functionality and comfort while overhead cabinets provide efficient storage. (Lower right) Transitional in design, all office furniture complements each other in wood texture and color while offering a relaxing work environment. Let CAC build a home office you can be proud of. Stay focused and productive in your personalized work area. Build a desk that fits your style of work. 561.361.5111



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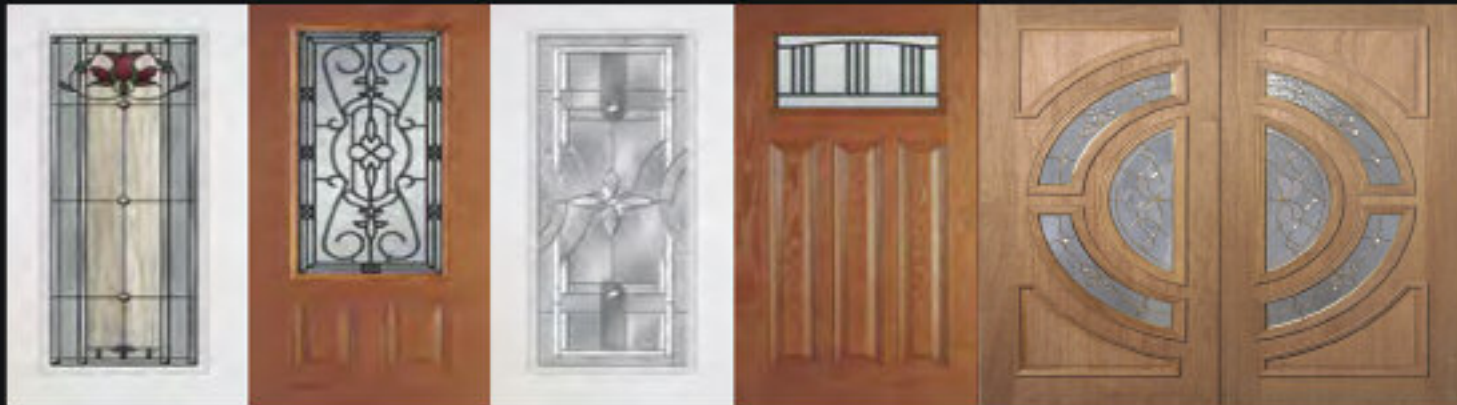
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The principal of SR Home Design, Inc., Susan Reich, has been in the design field for over 15 years. Susan's passion and enthusiasm for the industry provides her with inspiration for each new client. The individuality and unique challenges presented on every job enrich Susan's creativity. Working in partnership with her clients, Susan listens to their spoken and unspoken goals. Her experience has given her the ability to "hear" what her client can't always articulate.



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PHOTOGRAPHER
Dan Forrer

Award winning designer, Toby Zack created this timeless design in an exclusive ocean front residence in Boca Raton. Using her skills as an internationally acclaimed designer toby selected a custom modern furnishing that is eclectic and blends combined with antiques to create a timeless cosmopolitan, contemporary look. Using her own Toby Collection pieces, artwork from Lipworth Galleries and selections from manufacturers around the world. Toby created a home that the owners realized their dream of a beach front residence with great style and comfort.

The unobstructed ocean views give the living room the appearance of floating in the sky. The sofa and chairs are Toby's Design from The Toby Collection covered in Ivory fabric from Gretchen Bellinger. Toby deigned a custom limestone table by Haifa marble. The stools are art pieces from Chris Lehrecke. Behind the sofa Toby designed a contemporary, multifaceted extension table that can be used as a desk, sofa back table or opens as a dining table seating 12.

- CONTINUED ON NEXT PAGE -





In this view of the living room The Toby Collection sofa and chairs are featured with a Gretchen Bellinger Ivory fabric. A beautiful antique mirror is on the north wall. Sculptures by Lynn Chadwick are on the coffee table. Covering the floor a Chinese needle point rug creates a botanical garden underfoot, while a pair of lyrical mahogany benches complete the conversational grouping. Several miniature chairs on the coffee table were created by artists on Boulevard Saint Antoine in Paris.



The 19th Century Balinese teakwood console is accentuated by antique candle sticks, serving tray with glasses and antique box. The chairs are a pair of leather wrapped rattan frame occasional chairs. Further enhancing the conversation area a pair of Chris Lehrecke mahogany benches. The artwork is an original Bernard Venet.

The curvilinear dining room shares views of the ocean with the adjoining living room. The modern glass top table from The Toby Collection topped with blown glass candlesticks is supported by a stainless steel base. The twelve contemporary dining chairs are from The Toby Collection. Featured artwork from Lipworth Fine Art are pieces by Arman and Lester Johnson.



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PHOTOGRAPHY Daniel Newcomb,
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It all began with a referral from a neighbor who resided 2- doors down that i had previously decorated for. Hence, who originally heard about me from the design magazine, "Florida Decor". This home resides in a beautiful Davie development called Long Lake Ranches West.

"My client is a very busy, high powered professional attorney who trusted the professionalism and trust that I had to offer her with my team. In collaboration of working together we came up with a design motif that made her dream become a reality. I view every project as an opportunity to create something special for my client," said Goode.

This 2-story Mediterranean home is fully landscaped in lush tropical plants and flowers. The walk-way is perfectly manicured with a multiple variety of succulants that lead up to a large, "rock fall" koi pond. This lovely feature peaks one's interest as to what is it going to look like inside? The contemporary outdoor lighting by Corbett really throws off an ecclectic vibe.

- CONTINUED ON NEXT PAGE -



Goode's goal was to take the interiors of her client's home and turn it into a warm, elegant, functional environment home but with a spectacular "WOW" effect. The interior renovation began with phase 1, which consisted of the demolition of the existing floors and baseboards throughout the first floor. Planning and scheduling had to be exact to allow for her client's 'family life' to continue without any interruptions.

The formal living room, is an open floor plan that allows for great entertaining with a spectacular pool view. The 25' ceiling height creates the dramatic tone. In order to tie the room together to create balance, we selected a grouping of custom hand-made blown glass pendants that resembled squid-like features to tie in the water theme from the Koi Pond at the entrance of the home. This pendant grouping was installed in staggering heights suspended from a handmade medallion. The installation took a team of skilled electricians to complete the task. This group of lighting ties the space together and allow for proper balance. One side of the living room is flanked with a custom faux coral rock fireplace that extends up to the 25' ceiling. The same manufacturer, Luna Bella, custom made the Burton floor lamp that sits in between the modern, velvet bergere' chairs. The furnishing made from Alinea is modern in nature. The lacquered cocktail table, sofa and side chairs were all finished in black lacquer with champagne accents. The window treatments are decorative only that flanks both sides of the room. The contemporary style fabric in a vertical pattern accentuates the dramatic ceiling heights. The hand-made silk and wool

rug was the final touch that was added to the space.

"The breakfast area came with very stringent requests," says Goode! It is where the family spends the majority of their time. It had to be large enough to accommodate at least a seating of 10, if not more. It had to be durable to withstand all sorts of tasks such as homework, sketching, drawing, etc. Keeping this in mind, a custom banquet and table was born....the only way to go. This grouping seats 12. One mission accomplished and the table is made out of granite with three stone bases for support. The durability factor was established. The custom

banquet is comprised of faux sting ray vinyl on the seats and a washable faux velvet on the button tufted back. To bring in the warmth Goode enlarged a baby photo of her client's daughters in the sepia finish and gallery wrapped it on canvas with a floating frame. The custom cornice over the top of the window conceals the roman style shades. The polish chrome fixtures with center beading adds the right amount of bling to the space and ties together the 1920's inspired chairs with polish chrome nail heads. A myriad of finishes were used to create a unique look throughout the room.

- CONTINUED ON NEXT PAGE -



The dining room, another "eclectic" space, has a pair of columns that are flanked at the entrance of the room, which separates the foyer. The 40" diameter fixture made out of blown glass hangs elegantly over the marble dining table. The focal point of the room is the 48" x 60" hand painting gallery wrap a Lion's head painted by the client's talented daughter. The window treatments consist of a combination of opaque and sheer fabric that complement each other to give some form of privacy, but yet letting the light in. The finish on the walls are painted in a metallic gold leaf plaster.

- CONTINUED ON NEXT PAGE -





As you enter the master suite you are intrigued by the multitude of textures in the space. The metallic gold plaster is on the back drop of the headboard wall with antique plaster on the remaining walls. A gold leaf finish is in the tray ceiling crown molding and a dark walnut stain on the perimeter of the room. The crystal flush mount light fixture coordinates with the crystal nightstand lamps. The large lean to mirror flanked against the wall is a Theodore Alexander. Custom made bedding made out of jacquard patterned velvet added to the elegance. A skirt was made out of the jacquard velvet to camouflage the beverage center used a night stand on the side of the bed.



This guest room is located on the second floor and has a clean minimalistic look. The walls were finished in a Ralph Lauren suede paint divided by a chair rail. A metal art sculpture over the headboard added a contemporary feel. The common theme used throughout the interior was accomplished by using multiple textures, with warm tones that had a reflective and shimmering finish on the walls. The combination of the art and the unique accessories emitted warmth within the space that provided the level of luxury and sophistication my client desired. "My client is unpretentious in nature, down-to-earth and can be described as a true class act," said Goode. - END -

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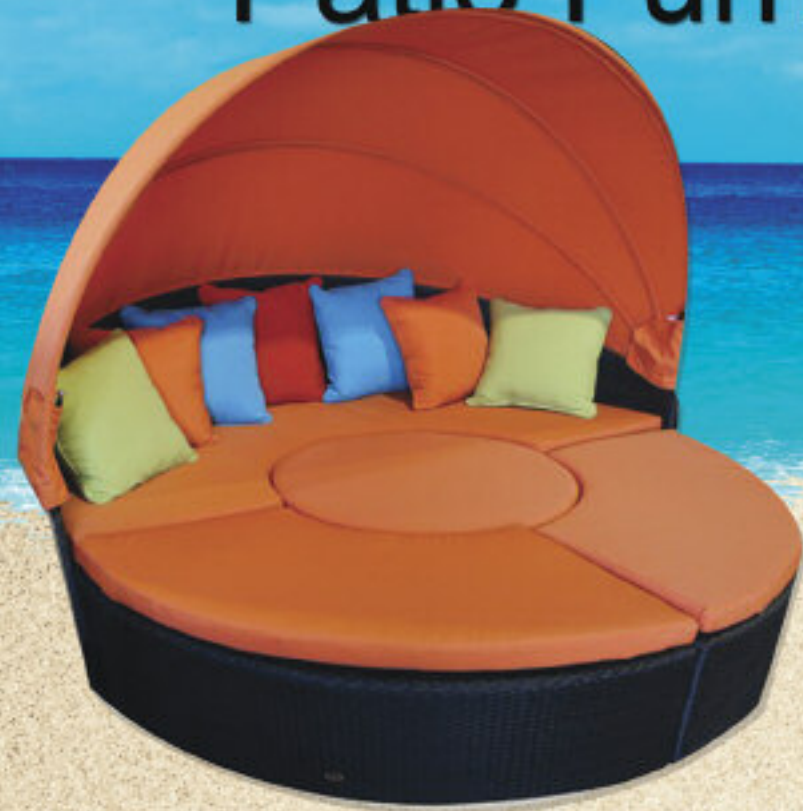
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"This home office/study (left hand page) was just perfect for my client's needs," Goode explained. "It is a space where she can have her privacy as well as sit with her children to work on the computer," she added. This home office is located off of the right side of the foyer with a double door entry. It was important to be esthetically beautiful as well as functional. The wood work was customized to suit her needs with a back drop of lower cabinets for storage and the upper deck to be comprised of open book shelves. The custom desk made out of maple wood with a dark chocolate stain was a great contrast against the 5- piece French pattern chiseled edge marble that is throughout the main areas of the first floor. The crystal-beaded light fixture hangs delicately over her desk, which ads a prism effect on the walls due to the vertical slats of the fixture. The Christopher Guy chairs flank across the desk for additional seating and ads the modern flare to the room.



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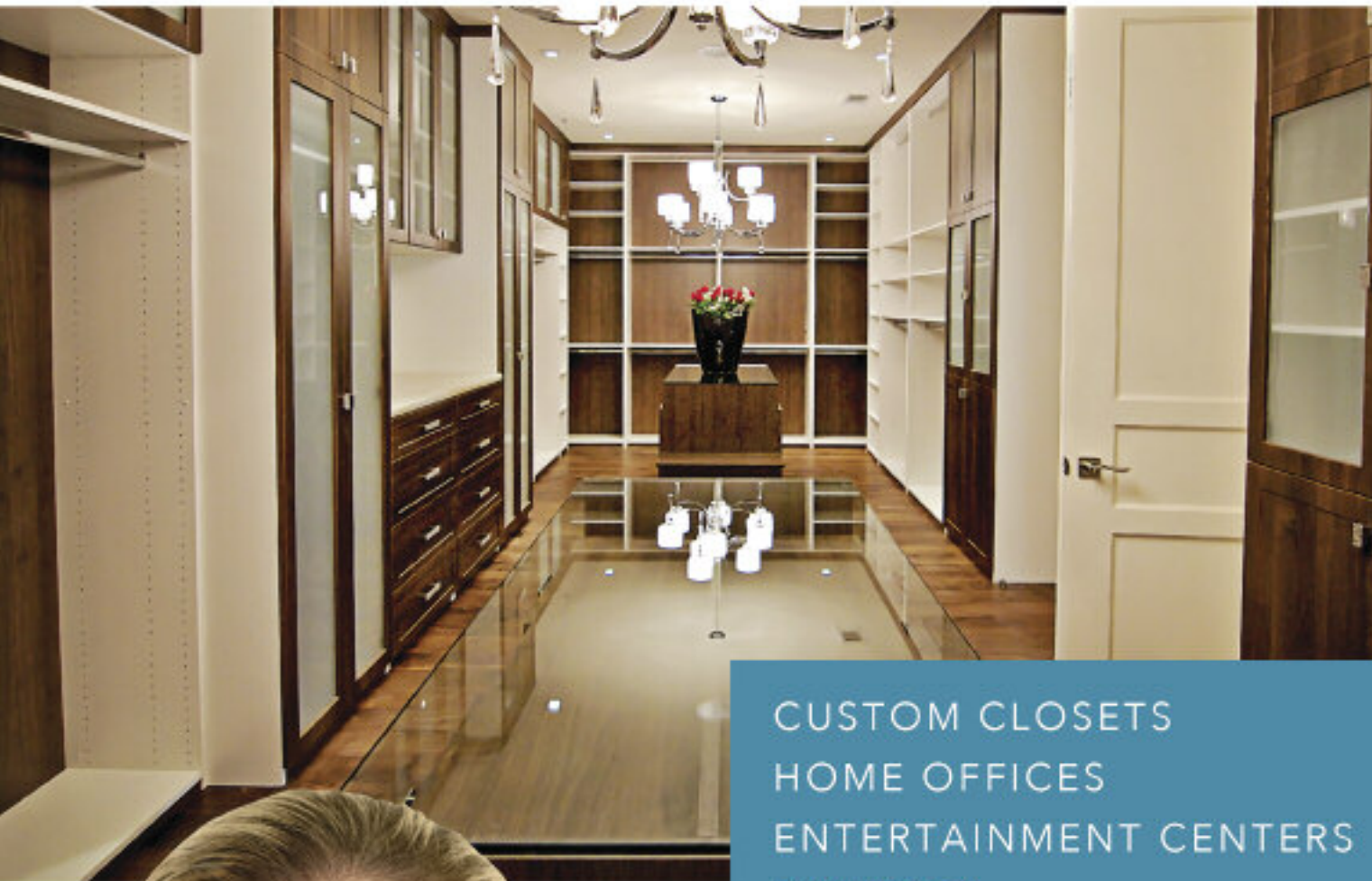
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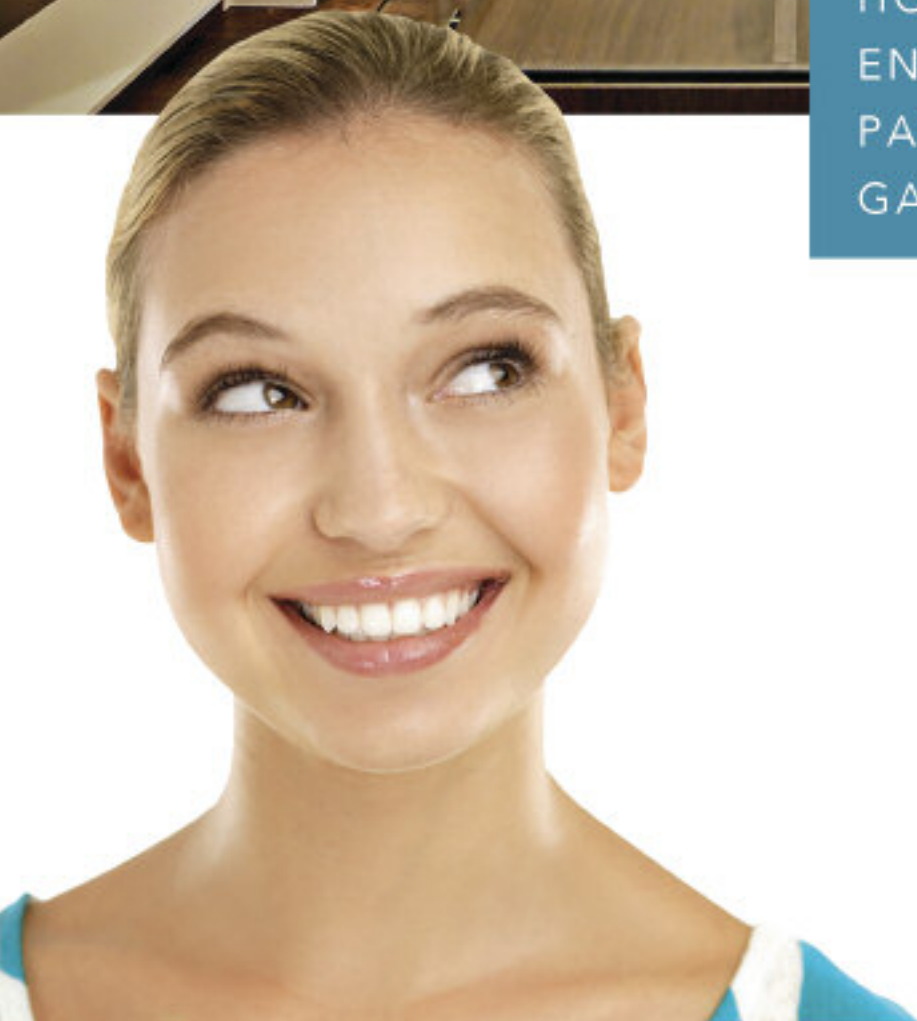
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